

Hole Saws



Size	Depth of Cut
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5/8" (16 mm) - 1-3/8" (35 mm) 1-1/4" (31 mm)

1-1/2" (38 mm) - 6" (152 mm) 1-1/2" (38 mm)

High-Speed steel teeth welded to vanadium body
Can be resharpened

Part Number	Diameter		SPEED (RPM)					Thread Size	Arbor
			Mild Steel	Tool and Stainless Steels	Cast Iron	Brass	Aluminum		
	in.	mm							
375	5/8	16	550	275	365	730	825	1/2" - 20	352B
375A	11/16	17	500	250	330	665	750	1/2" - 20	352B
377	3/4	19	460	230	300	600	690	1/2" - 20	352B
377A	13/16	20	425	210	280	560	635	1/2" - 20	352B
378	7/8	22	390	195	260	520	585	1/2" - 20	352B
378A	15/16	24	370	185	245	495	555	1/2" - 20	352B
379	1	25	350	175	235	410	525	1/2" - 20	352B
379A	1 1/16	27	325	160	215	435	480	1/2" - 20	352B
380	1 1/8	28	300	150	200	400	450	1/2" - 20	352B
381	1 1/4	31	275	140	180	360	410	5/8" - 18	353A
381A	1 5/16	33	260	130	170	345	390	5/8" - 18	353A
382	1 3/8	35	250	125	165	330	375	5/8" - 18	353A
383	1 1/2	38	230	115	150	300	345	5/8" - 18	353A
384	1 5/8	41	210	105	140	280	315	5/8" - 18	353A
385	1 3/4	44	195	95	130	260	295	5/8" - 18	353A
386	1 7/8	47	180	90	120	240	270	5/8" - 18	353A
387	2	50	170	85	115	230	255	5/8" - 18	353A
410	2 1/16	52	165	80	110	220	245	5/8" - 18	353A
388	2 1/8	54	160	80	105	210	240	5/8" - 18	353A
389	2 1/4	57	150	75	100	200	225	5/8" - 18	353A
390	2 3/8	60	140	70	95	190	220	5/8" - 18	353A
391	2 1/2	63	135	65	90	180	205	5/8" - 18	353A
412	2 9/16	65	130	65	85	175	200	5/8" - 18	353A
392	2 5/8	67	130	65	85	170	195	5/8" - 18	353A
393	2 3/4	70	125	60	80	160	185	5/8" - 18	353A
394	2 7/8	73	120	60	80	160	180	5/8" - 18	353A
395	3	75	115	55	75	150	170	5/8" - 18	353A
396	3 1/8	79	110	55	70	140	165	5/8" - 18	353A
397	3 1/4	82	105	50	70	140	155	5/8" - 18	353A
398	3 3/8	85	100	50	65	130	150	5/8" - 18	353A
402	3 1/2	89	95	45	65	130	145	5/8" - 18	356B
403	3 5/8	92	95	45	60	120	140	5/8" - 18	356B
404	3 3/4	95	90	45	60	120	135	5/8" - 18	356B
405	3 7/8	98	90	45	60	120	135	5/8" - 18	356B
415	4	100	85	40	55	110	130	5/8" - 18	356B
417	4 1/8	105	80	40	55	110	120	5/8" - 18	356B
418	4 1/4	108	80	40	55	110	120	5/8" - 18	356B
411	4 3/8	111	80	40	50	100	120	5/8" - 18	356B
413	4 1/2	114	75	35	50	100	105	5/8" - 18	356B
416	4 3/4	120	70	35	45	95	95	5/8" - 18	356B
433	5	127	65	30	45	90	90	5/8" - 18	356B
435	5 1/2	140	60	25	40	85	85	5/8" - 18	356B
437	6	152	55	25	3	5	75	5/8" - 18	356B

SAFETY Precaution: Read and follow all safety and operating instructions.



WARNING: Face & eye protection must be worn while operating power tools, per ANSI B186.1

