

**STRAIGHT DRILLS**

**Performance:**

Power: 0.33 hp (0.25 kw) - 0.75 hp (0.56 kw)

Speed: 400 rpm - 18,000 rpm

Chuck Capacity: 1/4" (6 mm) - 1/2" (13 mm)

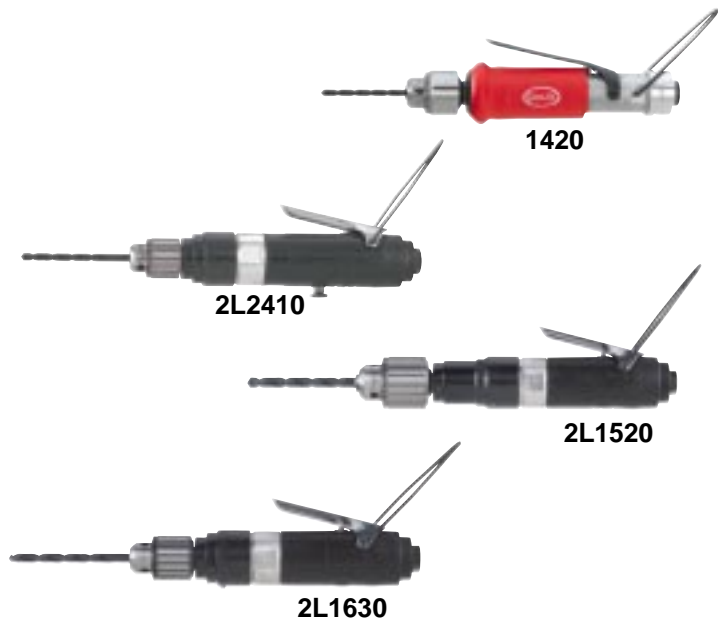
**Features:**

Reversible and Non-reversible

Lever Start

Rear Exhaust

Comfort Grip (1420, 1422)



| Model Number                              | Chuck Capacity |    | Free Speed rpm | Weight |      | Length |     | Side To Center |    | Air Consumption |     | Sound Level dB(A) | Spindle Thread |
|---|----------------|----|----------------|--------|------|--------|-----|----------------|----|-----------------|-----|-------------------|----------------|
|   | in.            | mm |                | lb     | kg   | in.    | mm  | in.            | mm | cfm             | l/s |                   |                |
| <b>0.33 hp (0.25 kw) - Non-reversible</b> |                |    |                |        |      |        |     |                |    |                 |     |                   |                |
| ▶ 1422                                    | 1/4            | 6  | 3600           | 1.2    | 0.54 | 8.0    | 203 | .6             | 15 | 12              | 6   | 75                | 3/8"-24        |
| ▶ 1420                                    | 1/4            | 6  | 2600           | 1.2    | 0.54 | 8.0    | 203 | .6             | 15 | 12              | 6   | 75                | 3/8"-24        |
| <b>0.75 hp (0.56 kw) - Non-reversible</b> |                |    |                |        |      |        |     |                |    |                 |     |                   |                |
| 2L1910                                    | 1/4            | 6  | 18,000         | 2.3    | 1.0  | 8.9    | 226 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| ▶ 2L1410                                  | 1/4            | 6  | 5800           | 2.3    | 1.0  | 8.9    | 226 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| 2L1310                                    | 1/4            | 6  | 3350           | 2.3    | 1.0  | 8.9    | 226 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| 2L1610                                    | 1/4            | 6  | 2600           | 2.3    | 1.0  | 8.9    | 226 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| 2L1210                                    | 1/4            | 6  | 1600           | 2.7    | 1.2  | 10.0   | 254 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| 2L1110                                    | 1/4            | 6  | 900            | 2.7    | 1.2  | 10.0   | 254 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| 2L1510                                    | 1/4            | 6  | 540            | 2.7    | 1.2  | 10.0   | 254 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| 2L1430                                    | 3/8            | 10 | 5800           | 2.4    | 1.1  | 8.9    | 226 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| 2L1330                                    | 3/8            | 10 | 3350           | 2.4    | 1.1  | 8.9    | 226 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| ▶ 2L1630                                  | 3/8            | 10 | 2600           | 2.4    | 1.1  | 8.9    | 226 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| 2L1230                                    | 3/8            | 10 | 1600           | 2.8    | 1.3  | 10.0   | 254 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| 2L1130                                    | 3/8            | 10 | 900            | 2.8    | 1.3  | 10.0   | 254 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| 2L1530                                    | 3/8            | 10 | 540            | 2.7    | 1.2  | 10.0   | 254 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| 2L1520 <sup>1</sup>                       | 1/2            | 13 | 540            | 2.8    | 1.3  | 10.0   | 254 | 1.0            | 25 | 28              | 13  | 85                | 3/8"-24        |
| <b>0.50 hp (0.37 kw) - Reversible</b>     |                |    |                |        |      |        |     |                |    |                 |     |                   |                |
| 2L2910                                    | 1/4            | 6  | 16,000         | 2.5    | 1.1  | 9.6    | 243 | 1.0            | 25 | 24              | 11  | 84                | 3/8"-24        |
| ▶ 2L2410                                  | 1/4            | 6  | 4400           | 2.6    | 1.2  | 9.3    | 236 | 1.0            | 25 | 24              | 11  | 84                | 3/8"-24        |
| 2L2210                                    | 1/4            | 6  | 1600           | 3.0    | 1.4  | 11.0   | 279 | 1.0            | 25 | 24              | 11  | 84                | 3/8"-24        |
| 2L2430                                    | 3/8            | 10 | 4400           | 2.4    | 1.1  | 8.9    | 226 | 1.0            | 25 | 24              | 11  | 84                | 3/8"-24        |
| 2L2330                                    | 3/8            | 10 | 2500           | 2.4    | 1.1  | 8.9    | 226 | 1.0            | 25 | 24              | 11  | 84                | 3/8"-24        |
| 2L2630                                    | 3/8            | 10 | 2000           | 2.4    | 1.1  | 8.9    | 226 | 1.0            | 25 | 24              | 11  | 84                | 3/8"-24        |
| ▶ 2L2230                                  | 3/8            | 10 | 1600           | 3.1    | 1.4  | 11.0   | 279 | 1.0            | 25 | 24              | 11  | 84                | 3/8"-24        |
| 2L2520                                    | 1/2            | 13 | 400            | 2.8    | 1.3  | 10.0   | 254 | 1.0            | 25 | 24              | 11  | 84                | 3/8"-24        |

**General:**

Air Inlet Size: 1/4" NPT  
 Recommended Hose Size: 1/4" (6 mm) (1400 series); 3/8" (10 mm) (2L series)  
 Performance rated @ 90 psig (6.2 bar) air pressure  
 Tools available with BSPT air inlet upon request

**Standard Equipment:**

Parts list, Safety and Instruction manual  
 Suspension Bail  
 3-jaw Chuck & Key  
 Comfort Grip

**Accessories:**

Drill Accessories, see pages 24-28

▶ The quick ship icon indicates our most popular models, selected for their "off-the-shelf" availability from a Sioux Authorized Distributor or distribution warehouse. See page 9 for more information on Quick Ship.

<sup>1</sup>Support handle included

SAFETY Precaution: Read and follow all safety and operating instructions.

**WARNING:** Face & eye protection must be worn while operating power tools, per ANSI B186.1

